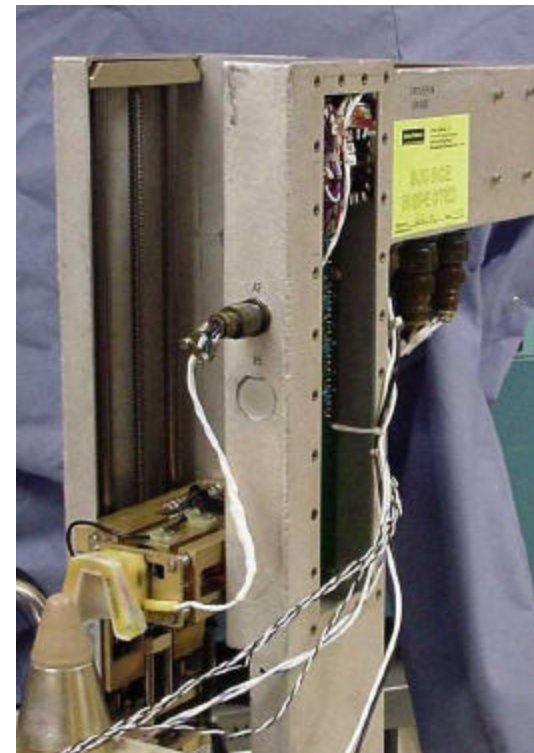




Developing an Automatic Inductive Fuze Setter for Crusader



Presented By:
Bob Keil
Alliant Techsystems
Technical Director
Tom Kilian
United Defense L.P.
Technical Director





Developing an Automatic Inductive Fuze Setter for Crusader





Developing an Automatic Inductive Fuze Setter for Crusader



Outline

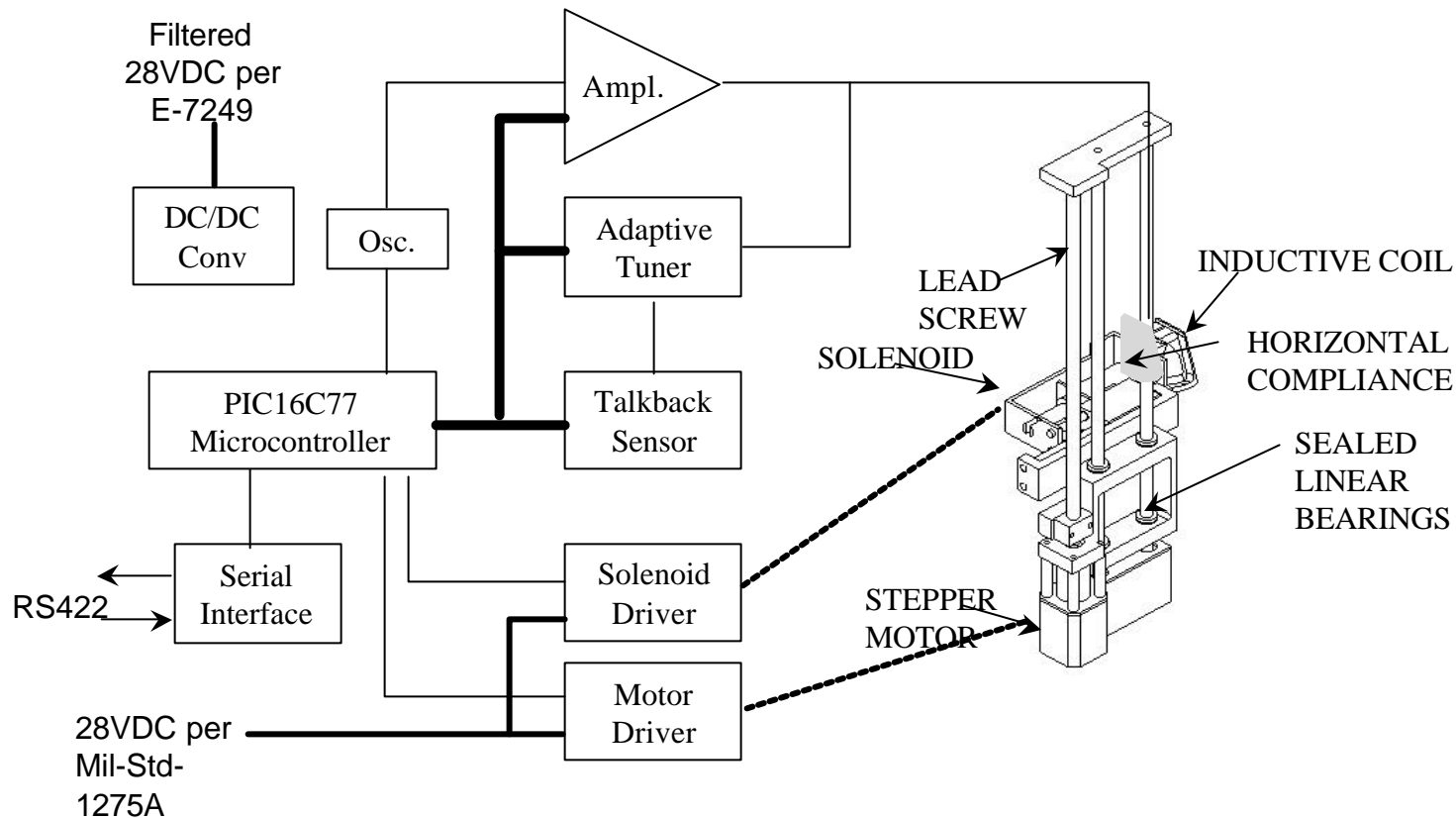
- **Block Diagram of Crusader Fuze Setter**
- **Coil Positioning Mechanism**
- **Coil Development**
- **Coil Driver Circuit**
- **Talk Forward Control**
- **Talk Back Receiver**
- **“NULL” Problem and Solution**
- **Fuze Message Storage**



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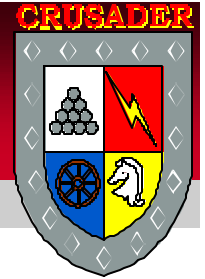


Block Diagram of Crusader Fuze Setter

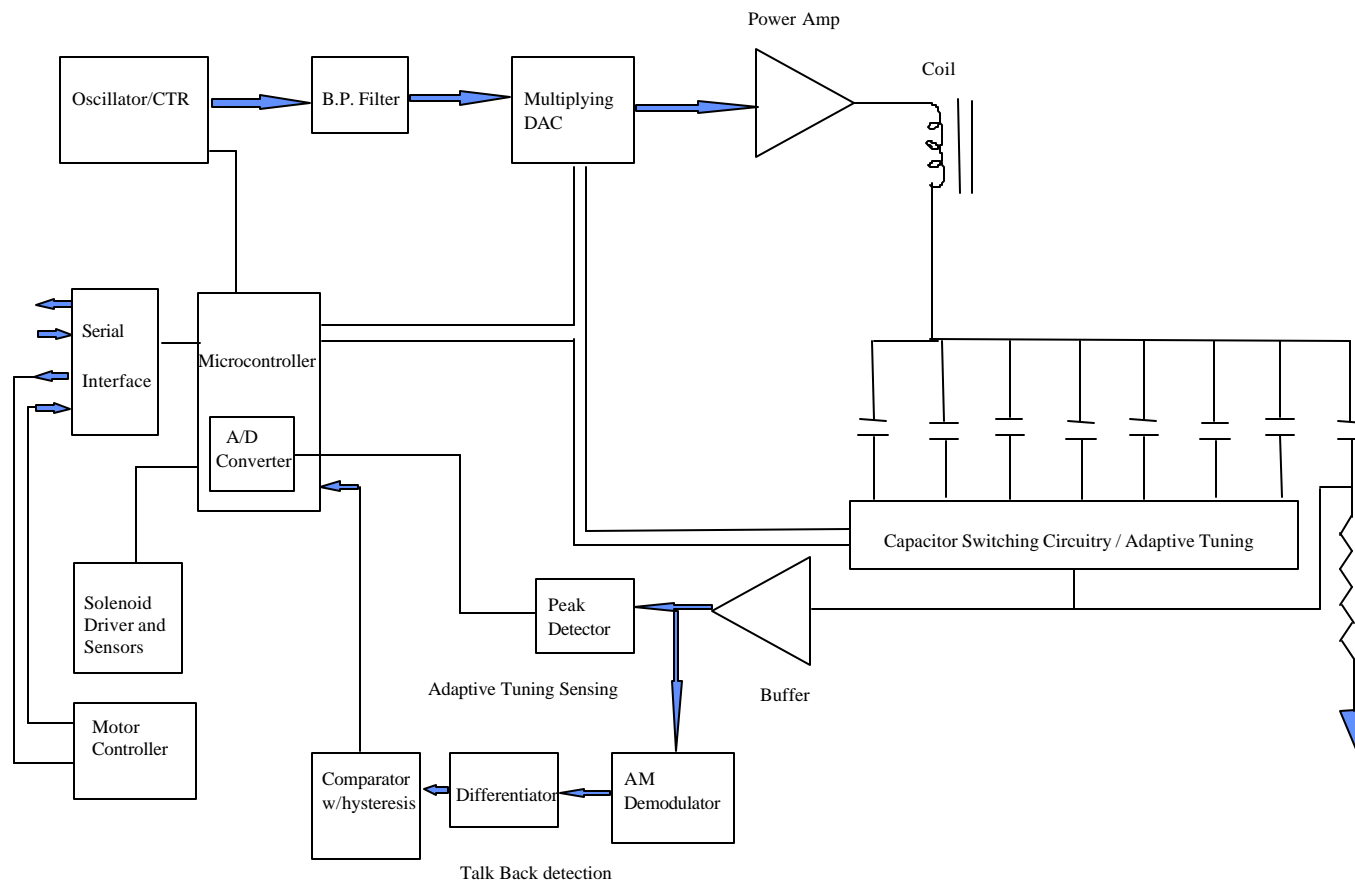




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Electronic Block Diagram



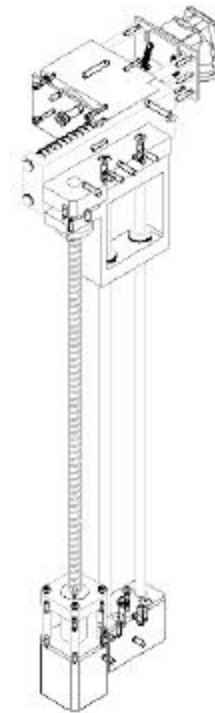


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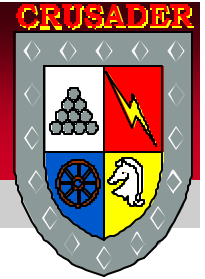
Coil Positioning Mechanism

- **Coil is Positioned for Specific Round**



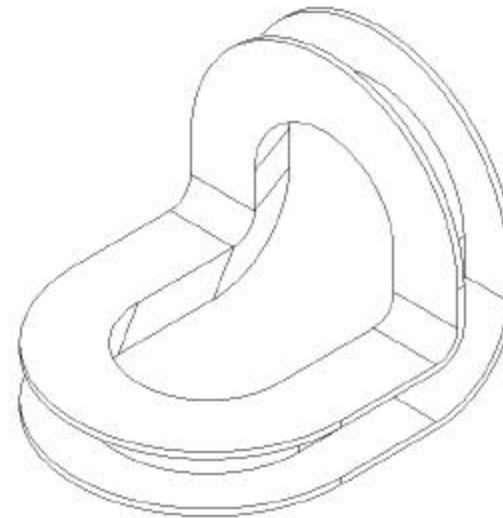


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Coil Development

- “L” Shaped Coil Form





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Coil Development

•“L” Coil over M782 Fuze



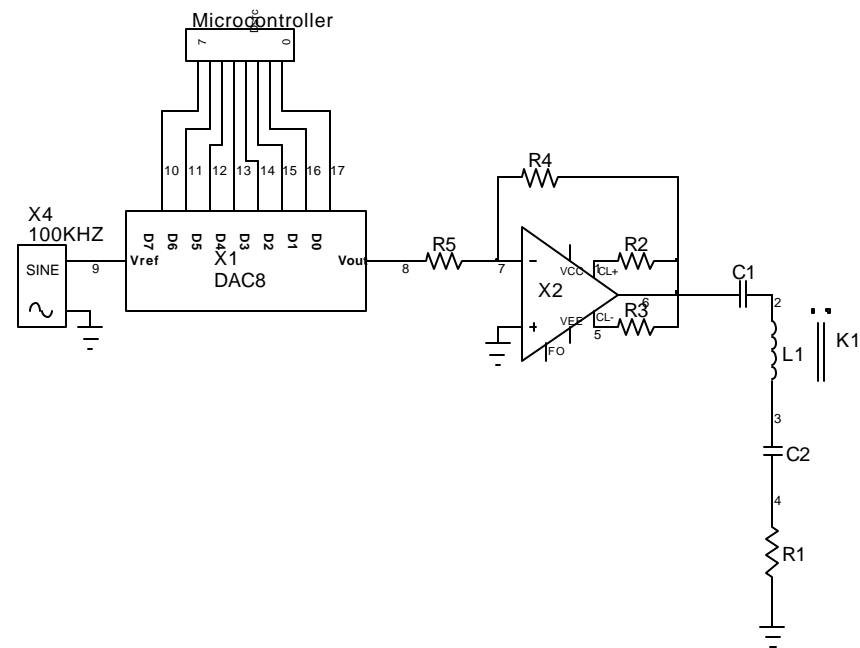


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Coil Driver Circuit

- Power Amplifier
- Multiplying D/A
- Exponential Decay of Signal



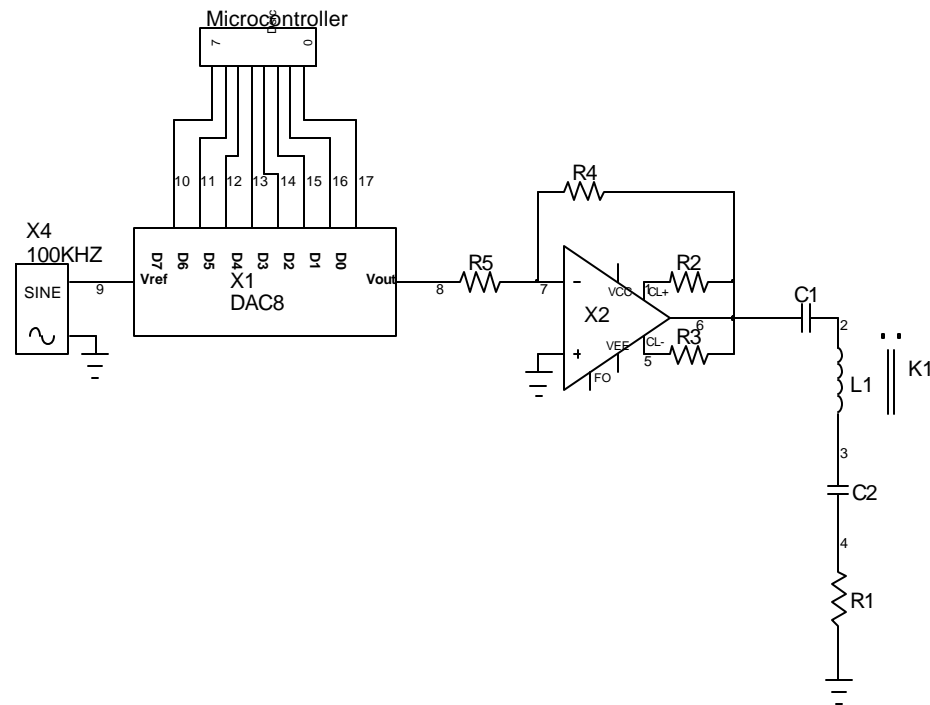


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Talk Forward Control

- **Multiplying D/A**
- **100KHZ Carrier**
- **Micro-controller generated Digital Word**



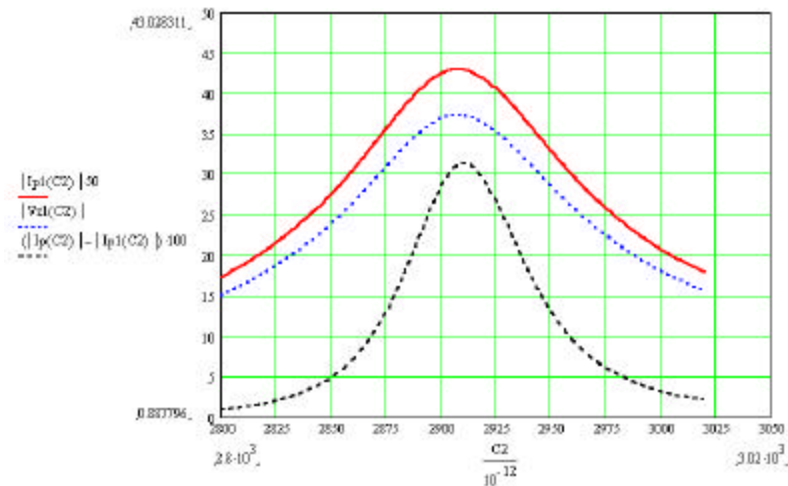


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Adaptive Tuning

- **Primary (Setter) Current**
- **Fuze Voltage**
- **Current Difference Signal**



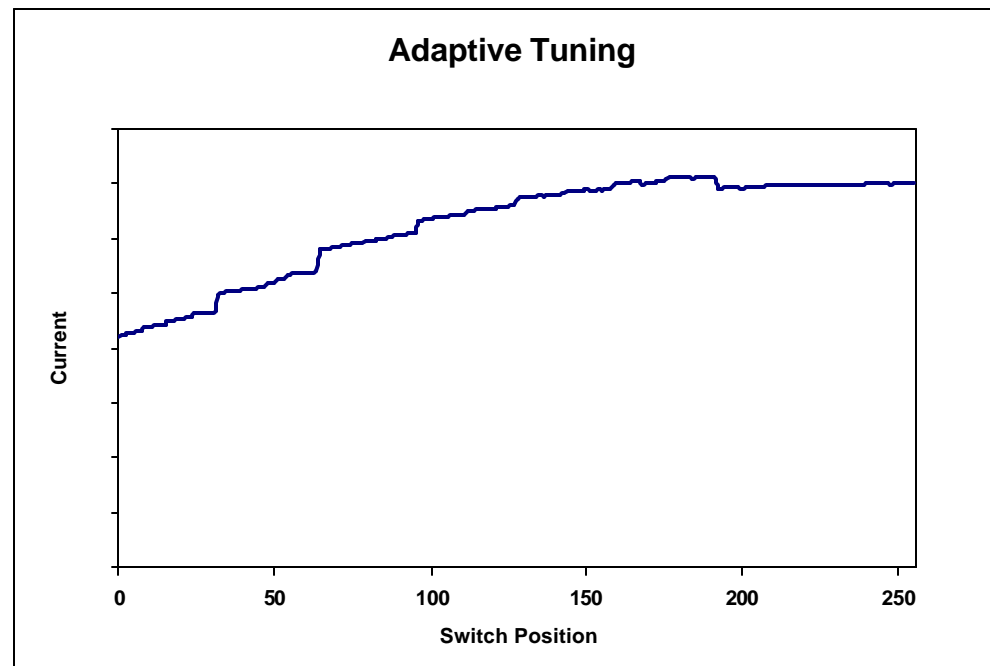


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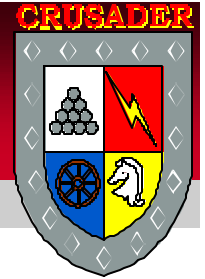
Adaptive Tuning

- **Normalized Data Showing Primary Current During Tuning**

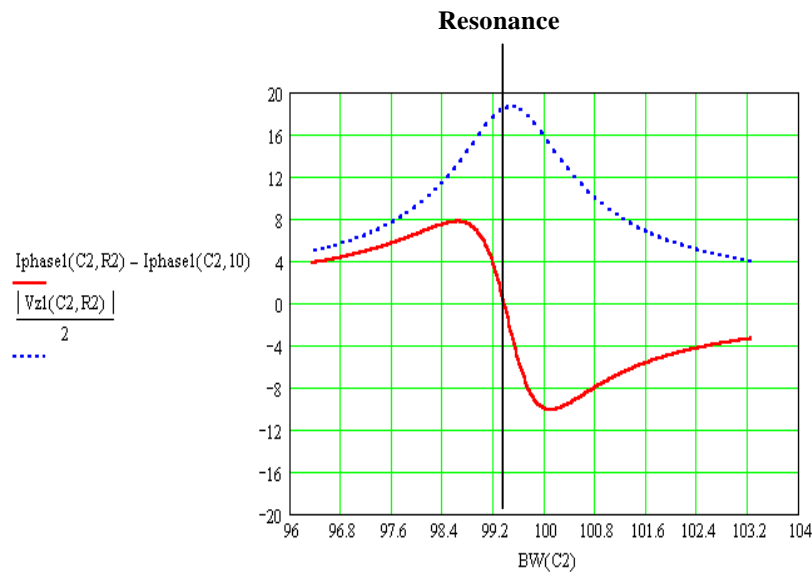




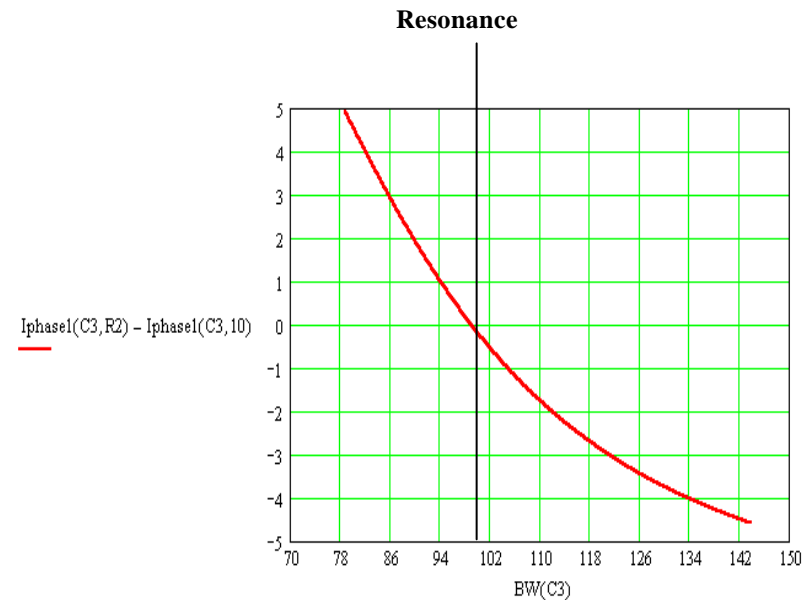
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- Review of “NULL” Problem



Phase Response and Fuze Voltage Versus Fuze Setter Bandwidth Showing Effect of NULL



Phase Response Versus Fuze Bandwidth Showing Effect of NULL

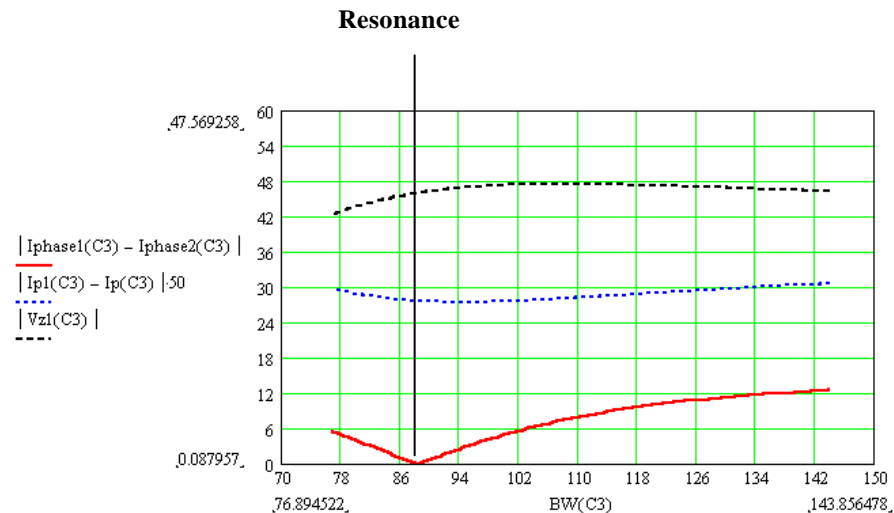


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Solution to “NULL” Problem

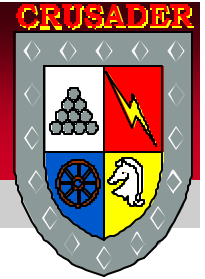
- Current Difference Method
- Solves “NULL” Problem



Graphical Output of MATHCAD Model Showing Theoretical Phase Difference, Current Difference and Fuze Voltage VS Gap-Bandwidth

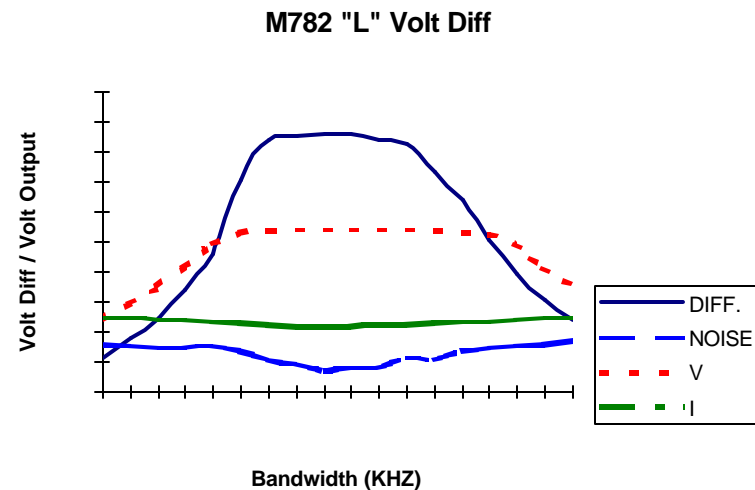


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Solution to “NULL” Problem

- **Current Difference Method Normalized Data**





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Expandable Fuze Message Memory

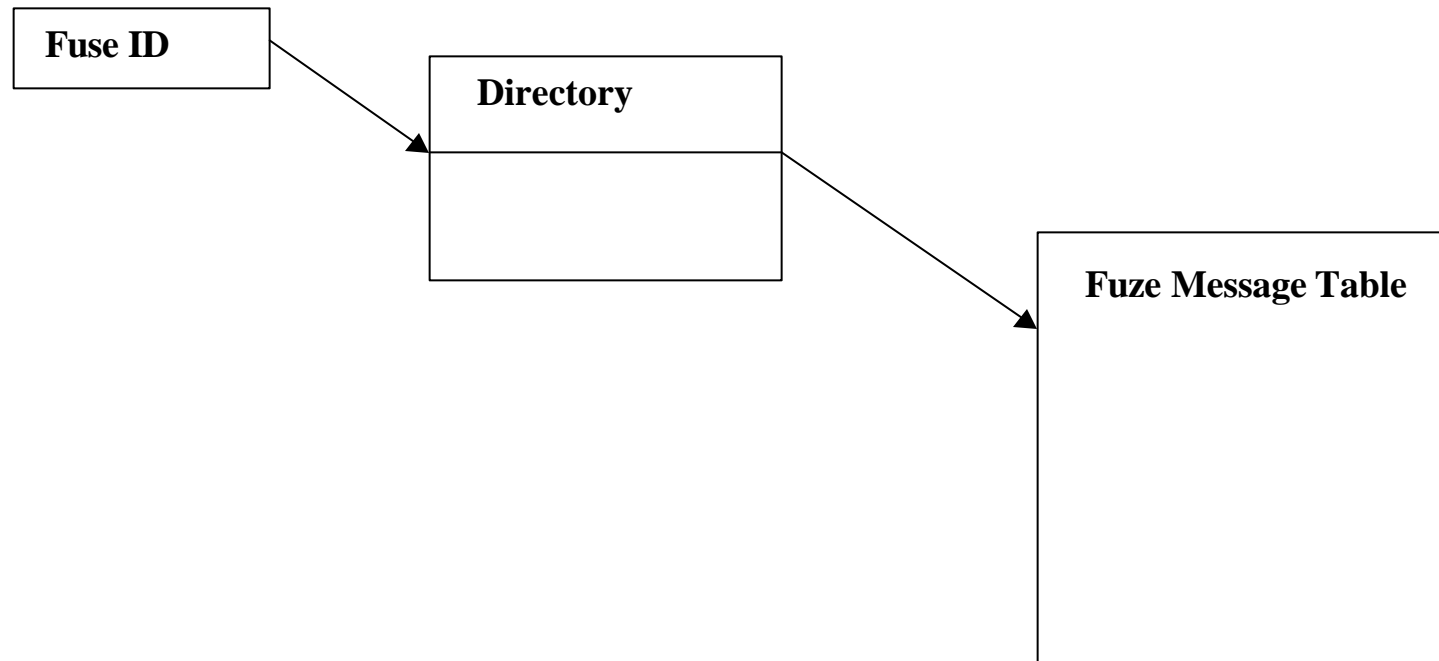
- **Program Accesses a Directory Organized by Fuze ID**
- **Directory points to a Table of Messages**



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Fuze Message Directory

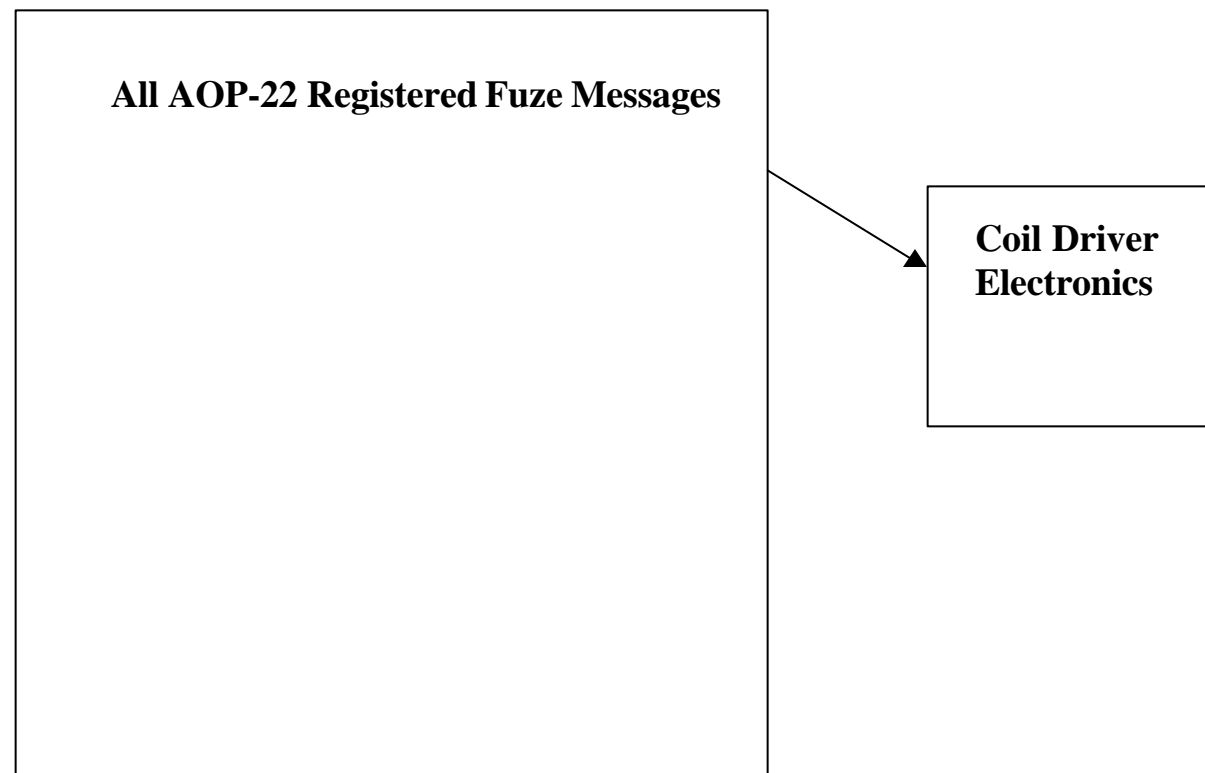




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Fuze Message Table





Developing an Automatic Inductive Fuze Setter for Crusader



Summary

- **“L” Shaped Coil Developed**
- **Adaptive Tuning of Resonant Circuit**
- **“NULL” Problem Solved**
- **Expandable Fuze Message Storage Scheme**